

## **Technical Instructions**

## Document No. CPBK-8300

December 8, 2021

# **BR-LE... Bracket/Coupling Kits**

Description	A BR-LE bracket/coupling kit reliably mounts a Siemens SQM33/41/45/50 actuator with a 10mm D or 3/8" square shaft to OVENPAK <sup>®</sup> LE burner sizes 5-25.		
Features	<ul> <li>Easily mounted to OVENPAK<sup>®</sup> LE burners</li> </ul>		
	Easy installation requiring no special tools		
	Robust bracket design engineered for precise shaft alignment		
	Bracket design allows addition of actuator NEMA kits		

### **Product Part Numbers**

#### Table 1: Available BR-LE... Bracket/Coupling Kit Part Numbers

Mounting Location on OVENPAK <sup>®</sup> LE Burner	SQM33 SQM45.xx5 SQM41.xx5xxx	SQM41.xx4xxx SQM5x.xx4xxxxR	SQM5x.xx5xxxxR
Gas Valve Shaft	BR-LE-GAS-10MMD	BR-LE-GAS-0.375SQ	N/A
Air Valve Shaft	BR-LE-AIR-10MMD	BR-LE-AIR-0.375SQ	BR-LE-AIR-10MMD

## **Components Supplied**

Figure 1 shows the components supplied with a BR-LE-AIR... bracket/coupling kits:

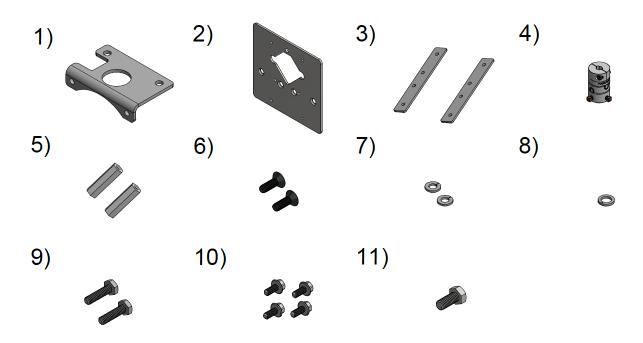


Figure 1: Pieces Supplied with a BR-LE-AIR... Bracket/Coupling Kit

- 1. Mounting Bracket
- 2. Actuator Bracket
- 3. (2) Bracket Spacers
- 4. Coupling
- 5. (2) Standoffs
- 6. (2) ¼"-20 x ¾" Flat Socket Head Screws
- 7. (2) ¼" Lock Washers
- 8. M8 Lock Washer
- 9. (2) ¼"-20 x 1" Hex Head Screws
- 10. (4) M5 x 12mm Thread-Forming Screws
- 11. M8 x 18mm Hex Head Screw

## **Components Supplied (continued)**

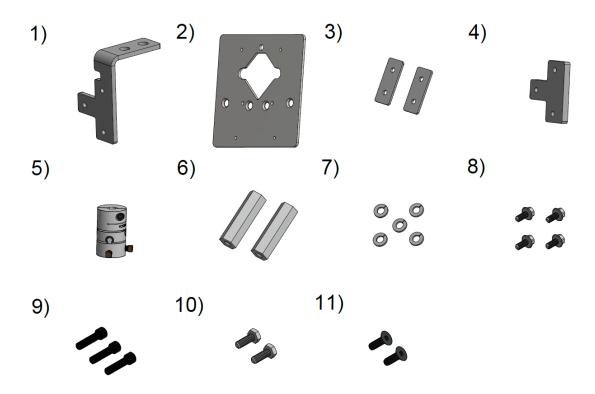


Figure 2 shows the components supplied with a BR-LE-GAS-10MMD bracket/coupling kit:

Figure 2: Pieces Supplied with a BR-LE-GAS-10MMD Bracket/Coupling Kit

- 1. Mounting Bracket
- 2. Actuator Bracket
- 3. (2) Bracket Spacers
- 4. Mounting Spacer
- 5. Coupling
- 6. (2) Standoffs

- 7. (5) ¼" Lock Washers
- 8. (4) M5 x 12mm Thread-Forming Screws
- 9. (3) ¼"-20 x 1" Socket Head Screws
- 10. (2) ¼"-20 x 1" Hex Head Screws
- 11. (2) ¼"-20 x ¾" Flat Socket Head Screws

## **Components Supplied (continued)**

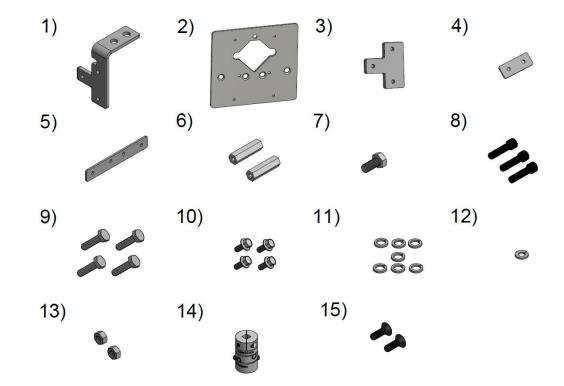


Figure 3 shows the components supplied with a BR-LE-GAS-0.375SQ bracket/coupling kit:

#### Figure 3: Pieces Supplied with a BR-LE-GAS-0.375SQ Bracket/Coupling Kit

- 1. Mounting Bracket
- 2. Actuator Bracket
- 3. Mounting Spacer
- 4. Short Bracket Spacer
- 5. Long Bracket Spacer
- 6. (2) Standoffs
- 7. M8 x 18mm Hex Head Screw
- 8. (3) ¼"-20 x 1" Socket Head Screws

- 9. (4) ¼"-20 x 1" Hex Head Screws
- 10. (4) M5 x 12mm Thread-Forming Screws
- 11. (7) ¼" Lock Washers
- 12. M8 Lock Washer
- 13. (2) ¼"-20 Nuts
- 14. Coupling
- 15. (2) ¼"-20 x ¾" Flat Socket Head Screws

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