# SIEMENS

### **Technical Instructions**

Document No. 7649 VRD40.xxxUx December 14, 2015

## **VRD Series**

## VRD40.xxxUx Double Valves for use with SKP... electro-hydraulic actuators



Only with series SKPxx.xxxUx actuators

Description

The normally closed VRDxx.xxxUx series of modular double-body gas valves combine with SKP... series electro-hydraulic actuators to provide safety shut-off, gas pressure regulation and/or air-gas ratio control for commercial or industrial gas burners.

Model Numbers	Body style	Connection								
VRD40.040U	Double	NPT thread								
VRD40.050U	Double	NPT thread								
VRD40.065UF	Double	ANSI flange								
VRD40.080UF	Double	ANSI flange								
VRD40.100UF	Double	ANSI flange								
VRD40.150UF	Double	ANSI flange								

#### Table 1. VRDxx.xxxU model numbers

Features All Models	<ul> <li>UL listed, FM approved, CSA certified, ISO 9001 and 14000 certified. CE approved versions available</li> <li>Suitable for biogases, process gases, natural gas and air</li> <li>Stainless steel mesh inlet filter protects the valve seats as well as downstream components</li> <li>¼" NPT inlet and outlet pressure taps (see <i>Table 2</i> for details)</li> <li>Dual stem guides ensure precise disc alignment and tight shut-off</li> <li>Strong sealing force, withstands up to 4 psi differential back pressure</li> <li>Valves connected with SKP actuators open slowly and close rapidly</li> </ul>								
	<ul> <li>Compact VRD40.xxxUx double-valve bodies consist of 2 safety shut-off valves in series</li> <li>Each individual safety shut-off valve has double seats to achieve high flow</li> <li>Patented seat construction with individual closing spring for each seat to assure reliable shut-off and high close-off pressure rating</li> <li>Full port vent line connection plates are available</li> </ul>								
	NOTE: VRD40.xxxUx valves and AGA40.xxxxU vent connection plates must be ordered as separate items (see <i>Table 2</i> ).								
Application	VRD40.xxxUx valves can be combined with any SKP series actuator. The actuator can be mounted while the valve is installed and under pressure.								
	SKP regulating actuators are applicable for both low and high supply gas pressure applications, eliminating excessive regulator inventories. Maximum pressure ratings vary with valve size (see <i>Table 2</i> ).								
	All VRD40.xxxUx valves perform these functions in combination with each of the following actuators:								
	SKP15Safety shut-offSKP25Safety shut-off and constant pressure regulation or zero governorSKP55Safety shut-off, pressure regulation and differential pressure air-gas ratio control								
	SKP75 Safety shut-off, pressure regulation and adjustable air/gas ratio control								
	Since more than one function can be performed by a single valve, fewer components and fittings are required, significantly reducing both the size and weight of the gas train. In addition, smaller diameter gas valves can be used. For details on valve sizing see the flow charts ( <i>figures</i> 2).								



#### **CAUTION:**

Do not oversize valves equipped with a regulating SKP2... / SKP5... / SKP7... actuator. Oversizing may limit turndown and could cause oscillations.

# Ordering<br/>informationGas valves and actuators are ordered separately. For additional SKP... actuator information, see<br/>the following technical instructions:<br/>SKP15...SKP15...155-751P25<br/>SKP25...SKP55...155-753P25

155-754P25

NOTE:

SKP75...

The SKP... actuators have an operating temperature range of 14 °F to 140 °F (-10 °C to 60 °C)!

Table 2. Product numbers										
Product number	Size	Maximum operating pressure	Close-off pressure psi	Capacity CFH Natural gas	Number of test points, 1/4" NPT		Valve body material			
		psi		at	Inlet	Outlet				
				$\Delta P=1"$ W.C.						
VRD40.040U	1-1/2" NPT	20	75	1800	1	1	Aluminum			
VRD40.050U	2" NPT	20	75	2300	1	1	Aluminum			
VRD40.065UF	2-1/2" Flanged	10	75	3.880	1	1	Aluminum			
VRD40.080UF	3" Flanged	10	75	5.370	1	1	Aluminum			
VRD40.100UF	4" Flanged	10	30	9.680	1	1	Aluminum			
VRD40.150UF	6" Flanged	10	30	17.490	1	1	Aluminum			

#### **Table 3. Accessories**

Part Number	Description	Notes
AGA40.4050U	1" NPT vent connection plate	
AGA40.6580U	1 ¼" NPT vent connection plate	Each vent connection includes a ¼" NPT test port, see
AGA40.0100U	2" NPT vent connection plate	Mounting instruction M7631.3 (74 319 0278 0)
AGA40.0150U	2 ½" NPT vent connection plate	



Manual adjusting throttle attachment AGA61 permits VRD40.xxxUx series valves to be used as adjustable limiting orifice valves. Once adjusted, the AGA61 has a provision to be sealed from tampering.



Sealing gasket to provide NEMA 3, NEMA 3R, and NEMA 4 protection. Gasket kit to SKP...

- Place between actuator SKP... and valve VRD40.xxxUx

- Increases degree of protection from IP54 to IP65

- Refer to Mounting Instruction M7643.2 (74 319 0421 0)

Specifications	Agency approvals/standards	UL/429, FM/7400,							
		CSA/ANSI Z21.21/CSA 6.5 C / I Commercial/industrial							
Approvals									
		IRI approvable							
		Agency marks apply only for VRD40.xxxU series							
		gas valve bodies assembled with SKPxx.xxxUx							
		actuators.							
Operating	Maximum operating pressure	See Table 2							
environment	Maximum back pressure (differential)	4 psi (300 mbar)							
	Close-off pressure	See Table 2							
	Permissible gases	See Type of gases and Use							
	Permissible gas temperature	14 °F to 140 °F (-10 °C to 60 °C)							
	Permissible operating temperature	14 °F to 140 °F (-10 °C to 60 °C)							
Use	Functionally, the valves correspond to Sie	mens gas valves in accordance with UL 429.							
	They are designed for use with slightly aggressive and dry gases								
	- Maximum 140 °F (60 °C)								
	- Gases like biogases, digester gases, process gases, natural gas or air								
	The valve is used as:								
	- Shutoff valve (in connection with SKP15)								
	- Control valve with shutoff function (in connection with SKP25, SKP5 or SKP7)								
	For SKP with pressure regulation function (SKP2, SKP5 and SKP7) is recommended								
	to review with Siemens with regard to suitability with the relevant type biogases.								
	The chemical composition and aggressiveness of each type of biogas or recycling gas is								
	different, not constant and depends on several factors.								
	Aggressiveness of the gas against valve materials augments especially								
	- as the hydrogen sulfide content H <sub>2</sub> S increases								
	<ul> <li>as the moisture content and the temperature of the gas increases. Condensation in the valve is not permitted.</li> </ul>								
	The user must decide after consultation with Siemens whether the valve materials are suited								
	for the relevant type of gas.								
	The composition and concentration of the gas components may vary.								
	It is therefore impossible to provide a gua								
	The suitability in principle is based on test	s carried out on the gases to be used.							
	With VRD40.xxxUx valves in biogas applications. It is recommended to								
	<ul> <li>install a valve proving device / sequence</li> </ul>								
	<ul> <li>leak test the valves at 6- to 12-month intervals</li> </ul>								
	- install SKPx5 with POC								

VRD4 Series Double Valves

Technical Instructions Document Number CC1N7649us December 14, 2015

Specifications	$\langle \mathbf{A} \rangle$	
Perm. mounting position	764b201us/1215	
	See Mounting notes	
Operating pressure	See Type summary	
Types of gases	Suitable for biogases, process gas, natu - up to maximum 1 vol.% H2S, dry - up to maximum 1 vol.% NH3, dry	ral gas or air
	For more information see Use.	
Strainer	Built-in, mesh size 0.9 mm	
Physical	Body materials	See Table 2
characteristics	Weight	See Table 6
	All valve parts	Nonferrous
Connections	Pipe connections	NPT threads or ANSI class 150 flanges (see <i>Table 2</i> )
	Pressure and vent taps	See Dimensions

# Operation All VRD40.xxxUx gas valves are normally closed, two-way valves. The valves have a standard, integral, stainless steel mesh filter (0.9 mm) in the inlet to protect the downstream components against contamination.

VRD40.xxxUx double valves consist of two valves in series. Each valve has a double seat to achieve high flow (see *Figure 1*).

All valves have ¼-inch NPT ports for pressure test connection. A full size vent connection plate is available as an accessory.

See Table 2 and 3 for details on ports and vent connection plates.

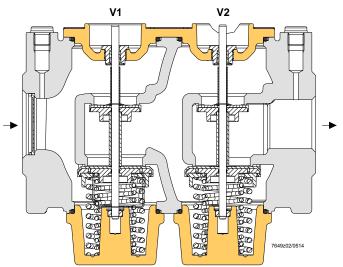


Figure 1. Sectional view of VRD40.065UF

#### **Closing springs:**

Each double seat uses one pair of springs. The spring forces act separately as closing forces on the individual valve seats.

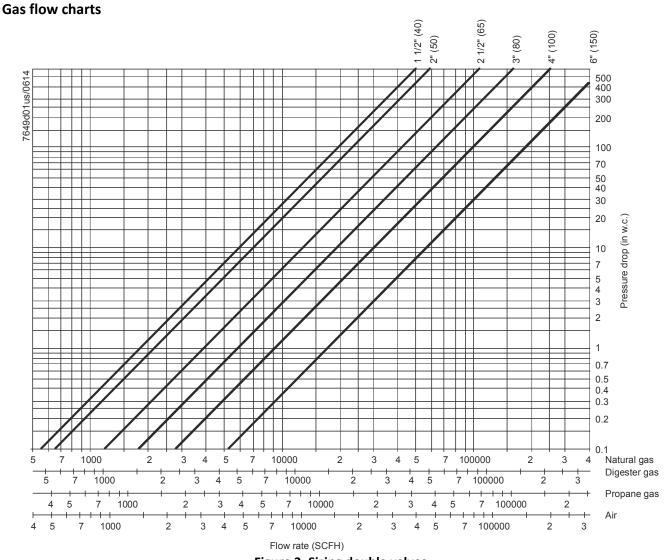


Figure 2. Sizing double valves

Assumptions:

- 1) Pressure downstream of valve is atmospheric
- 2) Maximum gas temperature of 140 °F
- 3) Valve in fully open position



#### NOTE:

Pressure drop is total drop across both valves when using SKPx5... actuator, with or without an AGA66.



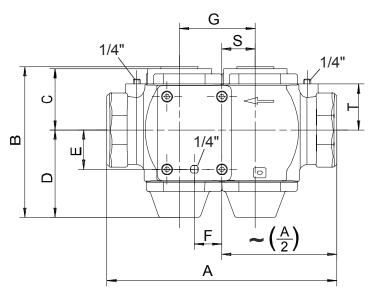
#### CAUTION:

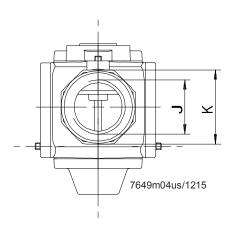
Do not oversize valves equipped with regulating actuators SKP2..., SKP5... or SKP7... Oversizing may limit turndown and could cause oscillations.

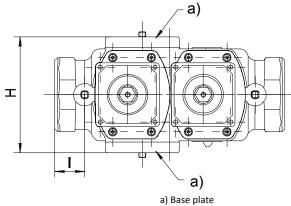
#### Dimensions

Dimensions in Inches (mm) (Shipment conditions: Mounted base plates on both sides)

#### VRD40.040U / VRD40.050U





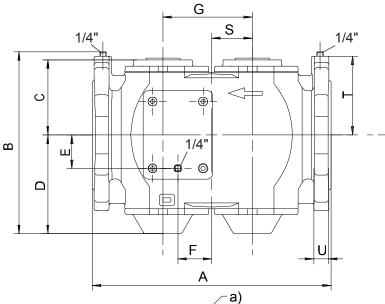


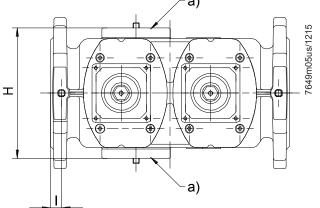
#### **Dimensions**, continued

Dimensions in Inches (mm)

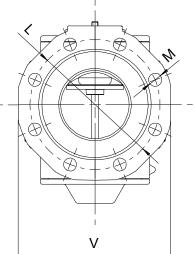
(Shipment conditions: Mounted base plates on both sides)

VRD40.065UF / VRD40.080UF / VRD40.100UF / VRD40.150UF





a) Base plate





Туре	Α	В	C	D	F	F	G	н	1	1	K (SW*)	L (d =)	<b>M</b> (d =)	S	т	U	V
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	inch	inch	inch	inch	inch	inch	inch	inch	inch	inch	inch	inch	inch	inch	inch		inch
															inch	inch	-
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	NPT	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
VRD40.040U	10.24	7.76	3.11	4.53	1.97	0.55	3.46	5.35	1.18	1½"	2.76			0.83	2.8		
	(260)	(197)	(79)	(115)	(50)	(14)	(88)	(136)	(30)		(70)			(21)	(71)		
VRD40.050U	10.24	7.76	3.11	4.53	1.97	0.55	3.46	5.35	1.18	2"	3.15			0.83	2.8		
	(260)	(197)	(79)	(115)	(50)	(14)	(88)	(136)	(30)		(80)			(21)	(71)		
VRD40.065UF	11.42	8.54	3.25	4.63	2.09	1.46	4.02	6.14	0.63			5.5	0.75	1.77	3.64	0.80	7.01
	(290)	(217)	(82.5)	(117.5)	(53.1)	(37)	(102)	(156)	(16)			(139.7)	(19)	(45)	(92.5)	(20.4)	(178)
VRD40.080UF	12.20	9.39	3.64	5.18	2.09	0.79	4.21	6.30	0.63			6.0	0.75	1.2	3.94	0.88	7.56
	(310)	(238.5)	(92.5)	(131.5)	(47)	(20)	(107)	(160)	(16)			(152.4)	(19)	(30.5)	(100)	(22.4)	(192)
VRD40.100UF	13.78	10.52	4.33	5.70	1.93	1.95	5.16	7.56	0.63			7.5	0.75	2.83	4.55	0.87	8.74
	(350)	(267.3)	(110)	(144.8)	(49)	(49.5)	(131)	(192)	(16)			(190.5)	(19)	(72)	(115.5)	(22)	(222)
VRD40.150UF	18.90	13.29	5.71	7.40	2.09	2.30	6.61	10.31	0.63			9.5	0.91	3.92	5.61	0.90	10.63
	(480)	(337.5)	(145)	(188)	(53)	(58.5)	(168)	(262)	(16)			(241)	(23)	(99.5)	(142.5)	(22.9)	(270)

\* SW = width across flats

Siemens AG Building Technologies Division

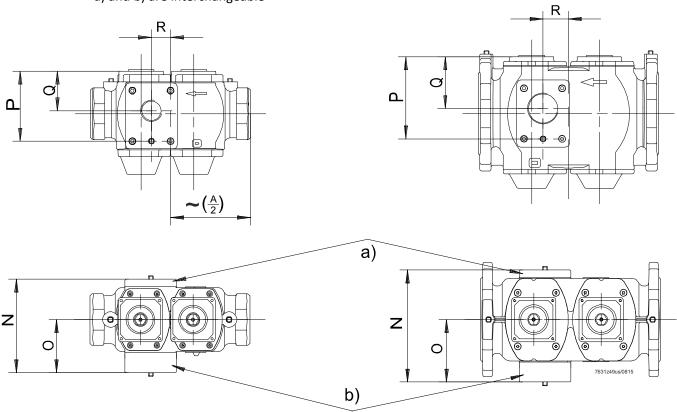
#### **Dimensions**, continued

Dimensions in Inches (mm)

#### VRD40.xxxUx valve with vent connection plate

Option: a) Base plate

b) Vent connection plate AGA40.xxxxU (optional) to be ordered separately a) and b) are interchangeable



#### Table 6. VRD40.xxxUx dimensions in inches (mm) with mounted vent connecting plate.

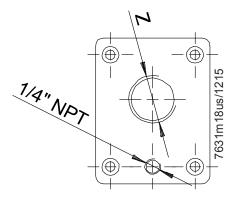
Valve model	N inch	O inch	P inch	Q inch	R inch	Weight pounds
	(mm)	(mm)	(mm)	(mm)	(mm)	(kg)
VRD40.040U	6.38	3.66	5.08	2.76	0.55	13.7
	(162)	(93)	(129)	(70)	(14)	(6.2)
VRD40.050U	6.38	3.66	5.08	2.76	0.55	13.7
	(162)	(93)	(129)	(70)	(14)	(6.2)
VRD40.065UF	7.13	4.06	5.34	3.02	1.46	18.5
	(181)	(103)	(135.6)	(76.59)	(37)	(8.4)
VRD40.080UF	7.28	4.13	5.49	3.17	0.79	21
	(185)	(105)	(139.5)	(80.5)	(20)	(9.6)
VRD40.100UF	8.54	4.76	6.26	3.94	1.95	29
	(210)	(121)	(159)	(100)	(49.5)	(13)
VRD40.150UF	11.30	6.14	7.80	5.47	2.28	53
	(287)	(156)	(198)	(139)	(58)	(24)

#### **Dimensions**, continued

Dimensions in Inches (mm)

#### Table 7. AGA40.xxxxU Models

Vent connection plate (optional)							
	VRD40.040U	VRD40.050U	VRD40.065UF	VRD40.080UF	VRD40.100UF	VRD40.150UF	Vent connection thread "Z"
AGA40.4050U	•	•					1" NPT
AGA40.6580U			•	•			1¼" NPT
AGA40.0100U					•		2" NPT
AGA40.0150U						•	2½" NPT



Information in this publication is based on current specifications. The company reserves the right to make changes in specifications and models as design improvements are introduced. Other product or company names mentioned herein may be the trademarks of their respective owners.

Siemens AG Building Technologies Division Berliner Ring 23 76437 Rastatt GERMANY Your feedback is important to us. If you have comments about this document, please send them to techsupport@SCCcombustion.com

Document No. CC1N7649us Country of Origin: DE

Siemens AG Building Technologies Division